

SAFETY DATA SHEET



Ethylene Glycol 25%

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Ethylene Glycol 25%
Product type : Liquid.
Other means of identification : ethane-1,2-diol
Product part number : R8365

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Coolants/ Refrigerant.
Area of application : Industrial applications.

Uses advised against

None identified.

1.3 Details of the supplier of the safety data sheet

Molecular Devices (UK) Ltd
660-665 Eskdale Road
Winnersh Triangle
Workingham, RG41 5TS
United Kingdom

e-mail address of person responsible for this SDS : msdsinquiry@moldev.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : CHEMTREC (24 hours): 1-800-424-9300 (USA/Canada),
+1 703-527-3887 (Outside USA/Canada)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown toxicity : 25 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

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SECTION 2: Hazards identification

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Supplemental label elements : Safety data sheet available on request.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.
Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Water	UK (GB) REACH #: Annex IV REACH #: Annex IV EC: 231-791-2 CAS: 7732-18-5	75	Not classified.	[3]
ethanediol	EC: 203-473-3 CAS: 107-21-1 Index: 603-027-00-1	25	Acute Tox. 4, H302	[1] [2]
sodium carbonate	EC: 207-838-8 CAS: 497-19-8 Index: 011-005-00-2	0.01	Eye Irrit. 2, H319	[1]
See Section 16 for the full text of the H statements declared above.				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

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SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

SECTION 5: Firefighting measures

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e. g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

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SECTION 7: Handling and storage

Store at room temperature. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
ethanediol	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed through skin. TWA 8 hours: 10 mg/m³. Form: Particulate. TWA 8 hours: 20 ppm. Form: Vapour. STEL 15 minutes: 40 ppm. Form: Vapour. TWA 8 hours: 52 mg/m³. Form: Vapour. STEL 15 minutes: 104 mg/m³. Form: Vapour. EU OEL (Europe, 1/2022) Absorbed through skin. TWA 8 hours: 20 ppm. TWA 8 hours: 52 mg/m³. STEL 15 minutes: 40 ppm. STEL 15 minutes: 104 mg/m³.

Biological exposure indices

None known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name

ethanediol

Result

DNEL - General population - Long term - Inhalation

7 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

35 mg/m³

Effects: Local

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SECTION 8: Exposure controls/personal protection

DNEL - General population - Long term - Dermal

53 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Dermal

106 mg/kg bw/day

Effects: Systemic

sodium carbonate

DNEL - General population - Long term - Inhalation

5 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

10 mg/m³

Effects: Local

PNECs

Not available.

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

SECTION 8: Exposure controls/personal protection

- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Not available.
- Odour threshold** : Not available.
- Melting point/freezing point** : -12°C
- Initial boiling point and boiling range** : 102°C
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not available.
- Flash point** : Closed cup: Not applicable.
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
ethanediol	398	748.4	

- Decomposition temperature** : Not available.
- pH** : Not available.
- Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): Not available.

Solubility(ies)	Media	Result
	water	Easily soluble

- Partition coefficient: n-octanol/ water** : Not applicable.

Vapour pressure	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	Ingredient name	mm Hg	kPa	Method	mm Hg	kPa
	Water	17.5	2.3		92.258	12.3

- Evaporation rate** : Not available.
- Relative density** : Not available.
- Density** : 1.03 g/cm³

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SECTION 9: Physical and chemical properties

Vapour density	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.
<u>Particle characteristics</u>	
Median particle size	: Not applicable.

9.2 Other information

Physical/chemical properties comments	: No additional information.
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SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	
ethanediol	Rat - Oral - LD50 4700 mg/kg	
	Rabbit - Dermal - LD50 9.5 g/kg	
	Rat - Dermal - LD50 10600 mg/kg	
sodium carbonate	Rat - Oral - LD50 4090 mg/kg	
	Rabbit - Dermal - LD50 >2000 mg/kg	EPA

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SECTION 11: Toxicological information

Conclusion/Summary [Product] : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Ethylene Glycol 25%	2000.2	N/A	N/A	N/A	N/A
ethanediol	500	9500	N/A	N/A	N/A
sodium carbonate	4090	N/A	N/A	N/A	N/A

Skin corrosion/irritation

Product/ingredient name

sodium carbonate

Result

Rabbit - Skin - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

sodium carbonate

Result

Rabbit - Eyes - Mild irritant

Duration of treatment/exposure: 0.5 minutes

Amount/concentration applied: 100 mg

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 100 mg

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 50 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

SECTION 11: Toxicological information

Germ cell mutagenicity

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

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SECTION 11: Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary [Product] : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name

ethanediol

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: ≤7 days

8050 mg/l [96 hours]

Effect: Mortality

Acute - LC50 - Fresh water

Crustaceans - Water flea - *Ceriodaphnia dubia* - Neonate

6900 mg/l [48 hours]

Effect: Mortality

sodium carbonate

Acute - LC50 - Fresh water

Fish - Bluegill - *Lepomis macrochirus*

Size: 3.88 cm; Weight: 0.96 g

300 mg/l [96 hours]

Effect: Mortality

Acute - LC50 - Fresh water

Crustaceans - Scud Order -

Amphipoda

176 mg/l [48 hours]

Effect: Mortality

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Product/ingredient name

ethanediol

Result

90 to 100% [10 days] - Readily

OECD [Ready Biodegradability - DOC Die-Away Test]

Conclusion/Summary [Product] : Not available.

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SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanediol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Water	-1.38	-	Low
ethanediol	-1.36	-	Low

12.4 Mobility in soil

Soil/water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
Water	No	No	No	No	No	No	No
ethanediol	No	N/A	N/A	No	N/A	N/A	N/A
sodium carbonate	No	No	No	No	No	No	No

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Prior Informed Consent (PIC)

Not listed.

Persistent Organic Pollutants

Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

No listed substance

Seveso Directive

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SECTION 15: Regulatory information

This product is not controlled under the Seveso Directive.

EU regulations

**Industrial emissions
(integrated pollution
prevention and control) -
Air** : Not listed

**Industrial emissions
(integrated pollution
prevention and control) -
Water** : Not listed

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment

: This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = GB CLP-specific Hazard statement
IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SGG = Segregation Group

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SECTION 16: Other information

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Not classified.

Full text of abbreviated H statements

H302 H319	Harmful if swallowed. Causes serious eye irritation.
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Full text of classifications

Acute Tox. 4 Eye Irrit. 2	ACUTE TOXICITY - Category 4 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
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Date of issue/ Date of revision : 30/10/2025

Date of previous issue : No previous validation

Version : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.